Submerged arc welding wire (SAW) for X70, S460

For heavy sections that allow currents above 350 ampere usually the submerged arc process is the most economic choice. Our solid submerged arc wires are rolled instead of drawn to obtain more stiffness that results in stable cast properties and a faster production process. Our Ceweld® S2Mo is available on 25/27 kg H-415 spools and in drums with 330, 600 or 1000 kg net weight.